













Date: Monday, 12/01/2009 2:31:00 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN
Job Number	: 44575		
Estimate Number	: 12287		
P.O. Number	:	Part Number	: D33561
This Issue	: 12/01/2009 S.O. No. :	Drawing Number	: D3356 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : LARGE FAB ASSY	Drawing Revision	: A
Previous Run	: 36640	Material	:
Written By	:	Due Date	: 30/01/2009 Qty: 6 Um: Each
Checked & Approved By	: <u>JUD 09.01.12</u>		
Comment	: est rev. A 06.02.10 new issue EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M303R0313	303 ROUND BAR .313	
			
Comment: Qty.: 0.4200 f(s)/Unit Total : <del>22</del> 5200 f(s) 5/16": 303 SS Roundbar batch: <del>1108220</del> M110551 <i>EP09/04/16</i>			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1-Cut 3.60" long <i>4.40"</i> <i>EP09/04/16</i> 2-Bend as per dwg D3356 <i>SB 09/04/23</i> 3- Trim to length and drill hole as per dwg D3356 <i>(Holes made 07/05/01) SB 09/04/30</i>			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP <i>SB 09/05/04</i> (X6)			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>Cur</i> <i>9/5/51</i> <i>SB</i>			
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE <i>09/05/05</i> <i>MR 09-05-05</i>			
Job Completion 			

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3356-1 PAR #: N/A Fault Category: Prod / Eng - Coordination NCR: Yes No DQA: D Date: 09/05/05  
DD06-73-041642  
 Resolution: SCRAP Disposition: SCRAP QA: N/C Closed: D Date: 09/05/06

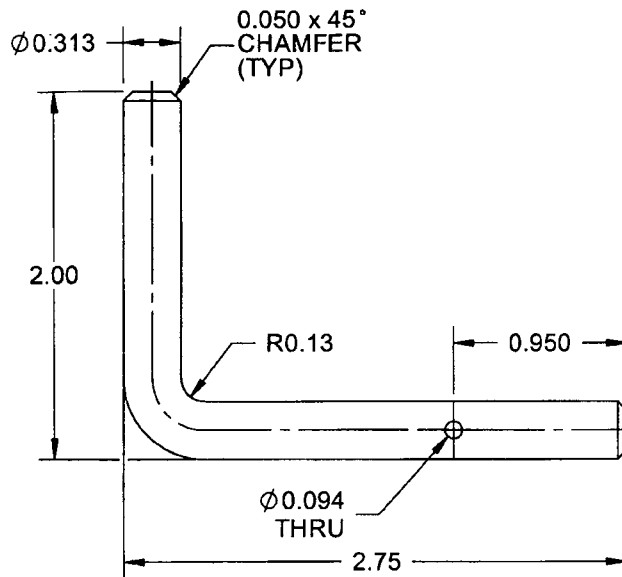
NCR: <u>44575</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
09/04/15	2	6 part were scrap because IPP was asking ROR parts cut at 3.60" but part	<u>BS1002</u>	Scrap + destroy + replace it Qty 6, B & M 110551	<u>EB</u> 09/04/23	SIS 09/04/23	<u>BS1002</u>	<u>BS04-16</u>
09-04-16	2	has to be cut at 4.40" Rc: Incorrect cut length on I.P.P.	<u>BS1002</u>	correct cut length to 4.40" long	<u>BS</u> 09/04/15	S 09/05/04	<u>BS1002</u>	<u>BS04-16</u>

NOTE: Date & initial all entries



**DART**

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. <b>D3356</b>	REV. A SHEET 1 OF 1
DATE <b>04.12.13</b>		TITLE <b>PIN</b>	SCALE 1:1
A	04.12.13	NEW ISSUE	

**RELEASED**  
**04/03/07****D3356-1 PIN****NOTES:**

- 1) MATERIAL: AISI 304/303 ROUND BAR STAINLESS STEEL  
(REF. DART SPEC. M304R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AGREEMENT  
WITHOUT NOTICE  
NO. **41575**

**COPYRIGHT © 2004 BY DART AEROSPACE LTD.**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.